



RESEARCH ARTICLE

OPTIMIZING CONSOLIDATION COSTS OF COMPACTIBLE SOIL: AS APPLIED ON THE CONSTRUCTION PROJECT OF THE SECOND WOURI BRIDGE IN CAMEROON

AiméElime Bouboama<sup>1\*</sup>, Mamba Mpele<sup>2</sup>, Marcelline Blanche Manjia<sup>3</sup> and Audrey Towa Leann<sup>4</sup>

<sup>1,2,3</sup>Department of Civil Engineering and Urban Planning, National Advanced School of Engineering, University of Yaoundé I, P.O. Box. 8390, Yaoundé, Cameroon

<sup>4</sup>Departments of Industrial and Mechanical Engineering, National Advanced School of Engineering, University of Yaoundé I, P.O. Box. 8390, Yaoundé, Cameroon

ARTICLE INFO

Received 4th, September, 2016,  
Received in revised form 5 th,  
October, 2016, Accepted 24th, November, 2016,  
Published online 28th, December, 2016

Keywords:

optimization, costs, drains, compaction, compactible soil

ABSTRACT

The construction of infrastructure on compactible soil such as estuaries which feature very thick compactible alluvial deposits entails the mastery of the magnitude of compaction over time according to the importance of load applied. The Douala basin, especially the port area is made up of sandy and sandy argilous sedimentary soil with imbrications of loam layers, which make them highly compactible. This feature constitutes an instability factor for buildings constructed in this area, which calls for special precautions that may lead to considerable overcosts relating to earthworks (backfills carried out to reclaim land over the river) and special equipment (vertical drains, pillars, drilled micro-pillars). This article deals with the optimization of costs relating to the putting in place of drainage materials in the form of vertical drains as part of the construction project of the 2<sup>nd</sup> Wouribrige in Douala, Cameroon. After a mathematical modeling of the optimization problem, followed by its solution using the simplex method, a gain of 72 829 690 frs CFA for the building of the foundation, 13 620 165 frs CFA for putting in place vertical drains and 6 750 567 frs CFA for the putting in place of the draining layer.

Copyright © 2016 AiméElime Bouboama et al., This is an open access article distributed under the Creative Commons Attribution License, which permits unrestricted use, distribution, and reproduction in any medium, provided the original work is properly cited.

INTRODUCTION

Construction works on compactible soil (saturated argilous) entail many hurdles, such as important compaction of infrastructure, instability of foundations and infrastructure built on highly compactible (low-resistant) saturated argilous soil. Areas with compactible soil can be treated using several technical solutions. The solution most commonly used for construction works is that of deep foundations. Emmanuel Kemongne (2007) showed that the method for stabilizing compactions through the progressive unidirectional loading could help to reduce between 20 to 50% the cost of the foundation of heavy infrastructure in the Douala area. This study further states that four years following the commissioning of the infrastructure, no damage was reported. However, this stabilization method is only efficient when the

loading and consolidation periods are incompatible with the project's deadline.

Concerning the project for the construction of the second bridge on the Wouri River where the consolidation period is still compatible with the provisional planning of works, pre-filling with vertical drains followed by compaction with equipment in order to accelerate compactible soil compaction and consolidation through a network of vertical drains was the method used. This treatment technique implies the use of borrowed materials (2/3 of sand and 1/3 of pozzolan for example). Conversely, using over thick material impacts the supply cost of materials, the cost of using equipment and the cost in manpower. Also, the deepness of drains depends on soil lithology.

Results of pressiometric tests (FP1, SPTFP1) on site (at the right side of C0 abutment) are summarized in Figure 1

\*✉ Corresponding author: AiméElime Bouboama

Department of Civil Engineering and Urban Planning, National Advanced School of Engineering, University of Yaoundé I, P.O. Box. 8390, Yaoundé, Cameroon

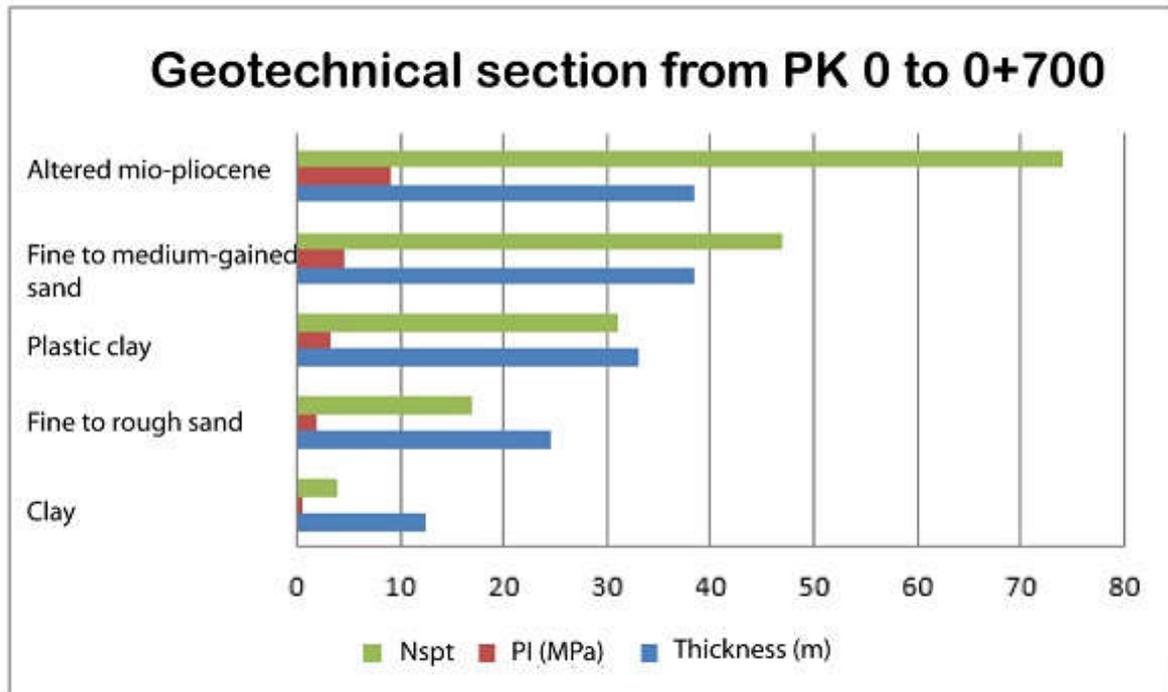


Figure 1 Geotechnical section from PK 0 to 0+700

As part of soil consolidation works using vertical drains, the evaluation of optimum depth of drains during their construction, as well as the evaluation of necessary backfill optimum thickness is two important parameters. The consolidation phase using vertical drains in this area comprise of the basement of the platform, the construction of vertical drains and the putting in place of the draining layers (Figure 2).

The mandrels inserted into the ground trough chains operated by hydraulic engines. The required construction depth is 20 m. Then, the drain is cut using a cutter in such a way as to leave a free height of about 25 cm above ground level (Figure 3).

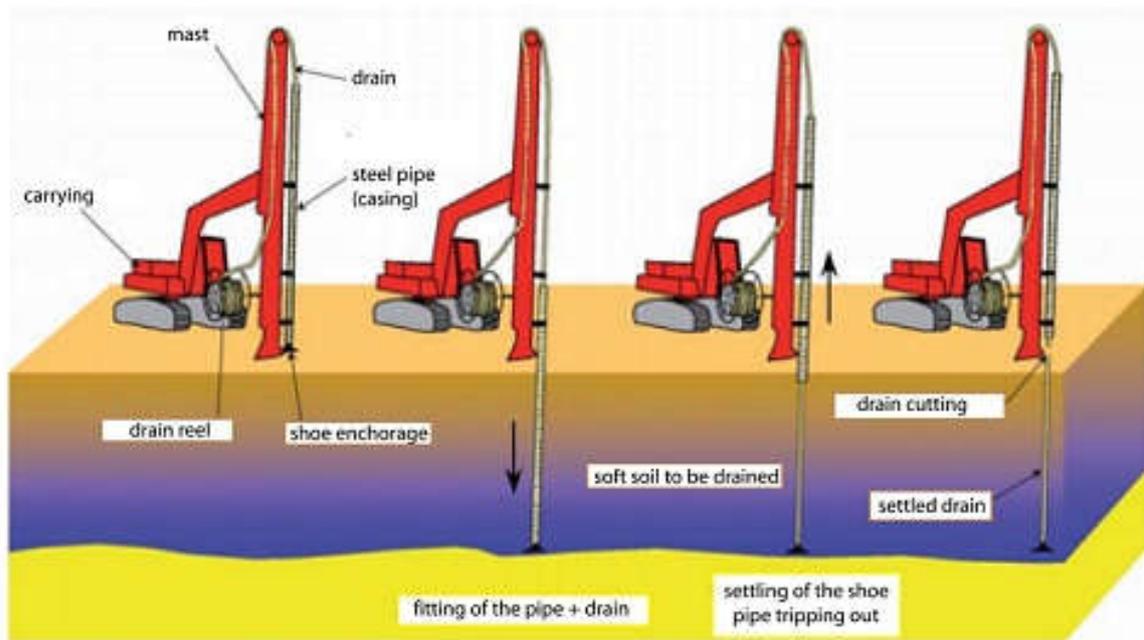


Figure 2 Operating model for the construction of a drain



Figure 3 Some vertical drains put in place

**Problem Modelling**

The Ishikawa diagram (Fig 4) shows parameters that could impact the construction cost of vertical drains.

- a<sub>4</sub>= Failure in equipment used ; α<sub>4</sub> = 0,04
- a<sub>5</sub>= Features of materials; α<sub>5</sub> = 0,25
- a<sub>6</sub>= Compacting/leveling of materials; α<sub>6</sub>= 0,2

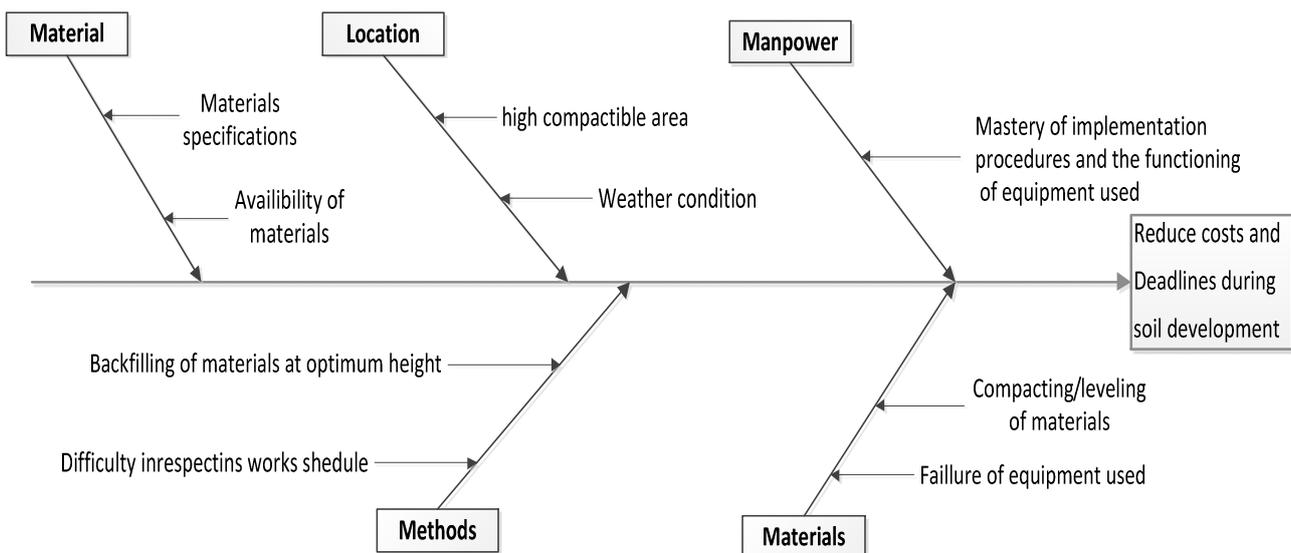


Figure 4 Ishikawa Diagram

To better understand the problem, the utility function shall be expressed as follows:

$$f(u) = \sum_{i=1}^6 \alpha_i a_i$$

Wherebyf(u) is the utility function, α<sub>i</sub> i coefficient associated to activityi; Following a survey carried out among professionals, the weight values of α<sub>i</sub> were estimated.

- a<sub>1</sub> = Backfilling of materials at optimum height ; α<sub>1</sub> = 0,35
- a<sub>2</sub> = Respect of work schedules ; α<sub>2</sub> = 0,1
- a<sub>3</sub> = Availability of materials ; α<sub>3</sub> = 0,06

This Pareto diagram shows that the main aspects we should focus on to reduce costs and deadlines during the upgrading of compactable soil are as follows:

- Backfilling of materials at optimum height
- Features of materials put in place
- Compacting/leveling of materials (use of equipment)

**Definition of the objective function**

Cost = cost for the construction of the platform foundation + cost for the construction of vertical drains + cost for the construction of the draining layer

The cost of materials, the cost for the purchase of the material, the cost of labour and the overall cost for the construction of the foundation are expressed in **annex 1**.

The cost of materials, the cost for the purchase of the material, the cost of labour and the overall cost for the construction of drains are shown in *annex 2*.

The average daily drain production is *129 drains/day*.

The cost of materials, the cost for the purchase of the material, the cost of labour and the overall cost for the putting in place of the draining layer is shown in *annex 3*.

**That is:**

*x* the height of the supporting ground (m);

*y* the height of the prefabricated vertical drains (m);

*z* the height of the draining layer (m);

Thus, the objective function shall be expressed as follows:

$$\text{Min } f(x, y, z) = 56\,556\,011.5x + 1\,129\,701.6y + 79\,864\,066z$$

The resulting expression of soil consolidation time is thus as follows:

$$\text{Working time [t] in (hrs)} = 101.2x + 0.5y + 91.1z$$

The objective function obtained is:

$$\text{Min } f(x, y, z) = 56\,556\,011.5x + 1\,129\,701.6y + 79\,864\,066z$$

Constraints defining the formulation of the optimization problem stems from the numerous information gathered from special technical specifications (CCTP), fascicles relating to the secondary access project, the Technical Refill Guide as well as the Technical Guide for the refill of trenches.

According to procedure *VRD/SOG/PES/EXE/1185/B*, vertical drains should be built under the buttress of standard section *PK2+500 to PK2+680* and under the entry ramp *PT12 to PT21*. The total number of drains to be constructed is *2011*. The draining network is a mesh of *2.5 x 2.5 m<sup>2</sup>* made up of flat drains built at a depth of *20m* or until refusal when the clay layer comes before.

The platform should be made of *Wouri sand layers* of a total thickness varying between *1m30 and 1m80*, thus avoiding preliminary drilling while providing the required carrying capacity.

For vertical drains to function perfectly, a draining surface comprising a pozzolan layer of at least *50 cm* shall be built on the working platform.

Knowing the total height of the roadway (from the **red line** to underlying soil), as well as the thickness of the various layers of the roadway, it would be possible to determine the theoretical height of the platform (Figure 5).

Information on differences *TN-transverse profiles project P5 to P10* is presented in annex 4.

In the subsequent analyses, we shall work with TN difference and transverse profile project *P6 (TN Difference and Project ≈ 2.99 m)* which is the most closer to the average value of *1.854 m*. From the roadway structure sketch and the cross section of the access ramp, one can notice that: the roadway surface is made of *BB* with theoretical thickness *e<sub>1</sub> = 0.07 m*; the binder course is made up of *GB* with theoretical thickness *e<sub>2</sub> = 0.16 m*; the road base is made up of *GC* with a theoretical thickness *e<sub>3</sub> = 0.25 m*; la the *subbase course* is made up of pozzolan with theoretical thickness *e<sub>4</sub> = 0.5 m*.

*TN Difference and project = Thickness of roadway layers + Thickness of the working platform (ep)*, Thereby: *TN Difference and project = (e<sub>1</sub> + e<sub>2</sub> + e<sub>3</sub> + e<sub>4</sub>) + x + z* because *e<sub>p</sub> = x + z*

Considering that: *TN Difference and project = (TN Difference and project)<sub>aver</sub>*, we have:

$$x + z = (\text{TN Difference and project})_{\text{aver}} - (0.07 + 0.16 + e_3 + e_4) \quad (19)$$

$$\text{Or } (e_3^{\text{theoretical}} - 0.02) \leq e_3 \leq e_3^{\text{theoretical}} \Rightarrow 0.23 \leq e_3 \leq 0.25 \quad (20)$$

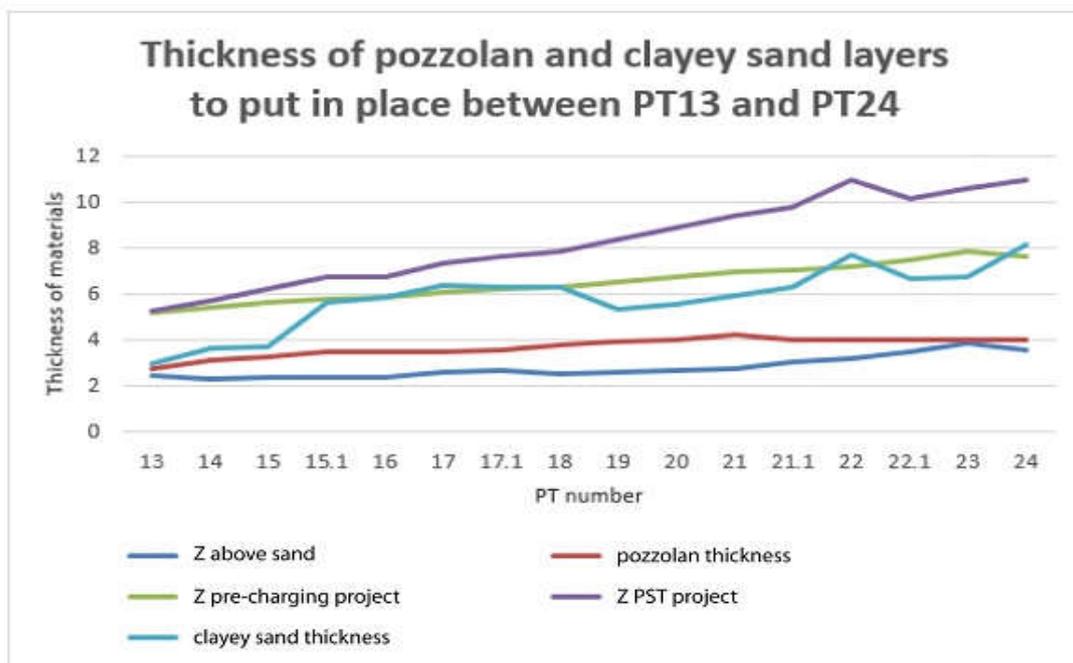


Figure 5 Thickness of pozzolan and clayey sand layers to be put in place between PT 13 and PT 24

and  $(e_4^{theoretical} - 0.02) \leq e_4 \leq e_4^{theoretical} \Rightarrow 0.47 \leq e_4 \leq 0.50$  (21)  
 (20) + (21)  $\Rightarrow 0.7 \leq e_3 + e_4 \leq 0.75$   
 $\Rightarrow 0.07 + 0.16 + 0.7 \leq 0.07 + 0.16 + e_3 + e_4 \leq 0.07 + 0.16 + 0.75$   
 $\Rightarrow 0.93 \leq 0.07 + 0.16 + e_3 + e_4 \leq 0.98$   
 $\Rightarrow 2.99 - 0.93 \geq (TN \text{ Difference and Project})_{aver} - (0.07 + 0.16 + e_3 + e_4) \geq 2.99 - 0.98$   
 $\Rightarrow 2.06 \geq (TN \text{ Difference and Project})_{aver} - (0.07 + 0.16 + e_3 + e_4) \geq 2.01$  (22)  
 (19) in (22)  $\Rightarrow 2.06 \geq x + z \geq 2.01$  (C1)

According to fascicle E3 Earthworks – subformation level and the procedure for the construction of vertical drains,  $z \geq 0.5$  (C2)

According to the Technical Guide for the backfill and trenches,  $D_{max} \leq 2/3 z$ . also, according to Fascicle E3 Earthworks,  $D_{max} \leq 1/2 x$ . Supposing that  $D_{max} = 50 \text{ mm}$ , we find that:  $2 D_{max} \leq 1/2 x + 2/3 z \Leftrightarrow 0,1 \leq 1/2 x + 2/3 z$  (C3)

According to the procedure for the construction of vertical drains, we were able to deduct the following constraints:  $z \geq 0.5$ ;  $1.30 \leq x \leq 1.80$ ;  $y \geq 20$ ;  
 The maximum depth attained by drains is of about 25 m. Thereby:  $y \leq 25$ ;

According to the provisional plan for the execution of the additional project, the construction of drains should be done in 7 days and the duration for the construction of the platform on the North access way should be 9 months. Consequently, the following constraints are derived from relations between the necessary time for the construction of drains (respectively for the construction of the platform) and the duration earmarked for each sub-structure (expressed in hours):  $0.5 y \leq 56$  and  $101.2 x + 0.5 y + 91.1 z \leq 1 728$  (C4)

It should be recalled that the platform should be made up of Wouri sand layers of a total height between 1m30 and 1m80 :  $1.30 \leq x \leq 1.8$  (C5)

Inequations  $y \leq 25$  and  $x \leq 1,80$  are summarized as:  $x + y \leq 26.8$  (C6)

Inequations  $y \geq 20$ ,  $x \geq 1.30$  and  $z \geq 0.5$  are summarized as :  $x + y + z \geq 21.8$ ; (C7)

Thereby the optimization problem:

Minimizing  $f(x, y, z) = 56 556 011.5 x + 1 129 701.6 y + 79 864 066 z$   
 under constraints :  $x + z \leq 2.06$ ;  
 $x + z \geq 2.01$  ;  
 $0.1 \leq 1/2 x + 2/3 z$  ;  
 $101.2 x + 0.5 y + 91.1 z \leq 1 728$  ;  
 $x + y \leq 26.8$  ;  
 $x + y + z \geq 21,8$  ;  
 $z \geq 0,5$  ;

**Solving The Optimization Problem**

The objective function is a minimizing or maximizing type, depending on n variables  $(x_1, x_2, \dots, x_n)$ . These are satisfactory to constraints if they are within or at the periphery of an

associated hyper-volume limited by its constraints. To solve a linear programming problem, we could use the graphical method, the big M method, the 2-phases method or the simplex method. The latter is the main tool used to solve linear programming problems. It is an iterative algebraic method that helps to find the exact solution to a linear programming problem through a limited number of phases.

A general linear programming problem may be expressed as follows: finding n variables values  $x_j, j = 1, 2, \dots, n$  that are satisfactory to m inequations or linear equations (constraints) in the form of:

$$a_{i1}x_1 + a_{i2}x_2 + \dots + a_{in}x_n \begin{cases} \leq \\ = \\ \geq \end{cases} b_i, i = 1, 2, \dots, m$$

To solve this problem, we shall use the **duality theorem**. Let be the initial linear program, referred to as *primal*, a second linear program, referred to as *dual* program (equivalent and obtained by introducing difference values). The theorem stipulates that: «For any solution relating to the primal and any solution relating to the dual, z, the objective of the primal, shall be lower or equal to w, the objective of the dual. If the primal has an optimal solution  $x_1^*, \dots, x_n^*$  then the dual shall have an optimal solution  $y_1^*, \dots, y_m^*$  and for these solutions, the primal's objective shall be equal to the dual's objective»:

$$\sum_{j=1}^n c_j x_j = \sum_{i=1}^m b_i y_i$$

Minimizing  $f(x, y, z) = 56 556 011.5 x + 1 129 701.6 y + 79 864 066 z$

Sub-constraints:  $(-x) + (-z) \geq (-2,06) \quad x + z \geq 2,01$

$1/2 x + 2/3 z \geq 0,1$

$(-101,2 x) + (-0,5 y) + (-91,1 z) \geq (-1 728)$

$(-x) + (-y) \geq (-26,8)$

$x + y + z \geq 21,8$

$z \geq 0,5$

$x, y, z \geq 0$

The minimizing function dual's is therefore:

Maximizing  $g = -2.06 s_1 + 2.01 s_2 + 0.1 s_3 - 1728 s_4 - 26.8 s_5 + 21.8 s_6 + 0.5 s_7$

Constraints:  $-s_1 + s_2 + 0.5 s_3 - 101.2 s_4 - s_5 + s_6 \leq 56 556 011.5$   
 $-0.5 s_4 - s_5 + s_6 \leq 1 129 701.6 - s_1 + s_2 + 0.67 s_3 - 65.6 s_4 - s_5 + s_6 + s_7 \leq 79 864 066$   $s_1, s_2, s_3, s_4, s_5, s_6, s_7 \geq 0$

Let's introduce the following three difference variables u, v, w, we thus obtain an equivalent formulation of the problem:

Maximizing  $g = -2.06 s_1 + 2.01 s_2 + 0.1 s_3 - 1728 s_4 - 26.8 s_5 + 21.8 s_6 + 0.5 s_7$

Constraints:  $-s_1 + s_2 + 0.5 s_3 - 65.6 s_4 - s_5 + s_6 + u = 56 556 011.5$   
 $-0.5 s_4 - s_5 + s_6 + v = 1 129 701.6 - s_1 + s_2 + 0.67 s_3$   
 $-65.6 s_4 - s_5 + s_6 + s_7 + w = 79 864 066$

This formulation makes it easy to express difference variables as affine functions of decision values:

$$\begin{aligned}
 u &= 56\,556\,011.5 + s_1 - s_2 - \frac{1}{2} s_3 + 101.2 s_4 + s_5 - s_6 \\
 v &= 1\,129\,701.6 + 0.5 s_4 + s_5 - s_6 \\
 w &= 79\,864\,066 + s_1 - s_2 - 0.67 s_3 + 65.6 s_4 + s_5 - s_6 - s_7 \\
 g &= -2.06 s_1 + 2.01 s_2 + 0.1 s_3 - 1728 s_4 - 26.8 s_5 + 21.8 s_6 + 0.5 s_7
 \end{aligned}$$

Dictionary 1

Variables u, v and w are base variables and s<sub>1</sub>, s<sub>2</sub>, s<sub>3</sub>, s<sub>4</sub>, s<sub>5</sub>, s<sub>6</sub>, s<sub>7</sub> are out-of-base variables. The basic solution, associated to a dictionary, is obtained by attributing value 0 to all out-of-base variables. The basic solution corresponding to Dictionary 1 shall be therefore s<sub>1</sub> = s<sub>2</sub> = s<sub>3</sub> = s<sub>4</sub> = s<sub>5</sub> = s<sub>6</sub> = s<sub>7</sub> = 0, giving: u = 56 556 011.5; v = 1 129 701.6; w = 79 864 066; g = 0.

Let's consider an out-of-base value whose coefficient in the last line of the dictionary is positive. Let's choose for instance s<sub>6</sub> as the base's entry variable. s<sub>6</sub> is increased as from 0, the other out-of-base values remaining null. Constraints on the increase of s<sub>6</sub> are as follows:

$$\begin{aligned}
 u \geq 0 &\implies 56\,556\,011.5 - s_6 \geq 0 \implies s_6 \leq 56\,556\,011.5 \\
 v \geq 0 &\implies 1\,129\,701.6 - s_6 \geq 0 \implies s_6 \leq 1\,129\,701.6 \\
 w \geq 0 &\implies 79\,864\,066 - s_6 \geq 0 \implies s_6 \leq 79\,864\,066
 \end{aligned}$$

The most restrictive among these constraints is s<sub>6</sub> ≤ 1 129 701.615. Thereby, the exit value of the base is v. Let's change dictionaries by swapping the roles of s<sub>6</sub> and v. We shall use the second equation of dictionary 1 to express s<sub>6</sub> depending on s<sub>4</sub>, s<sub>5</sub>, v:

$$s_6 = 1\,129\,701.615 + 0.5 s_4 + s_5 - v.$$

Let's then replace s<sub>6</sub> with this expression in the other equations of the dictionary:

$$\begin{aligned}
 u &= 55\,426\,309.9 + s_1 - s_2 - 0.5 s_3 + 100.7 s_4 + v \\
 s_6 &= 1\,129\,701.615 + 0.5 s_4 + s_5 - v \\
 w &= 78\,734\,364.4 + s_1 - s_2 - 0.67 s_3 + 90.6 s_4 - 1.67 s_5 - s_7 + v \\
 g &= -2.06 s_1 + 2.01 s_2 + 0.1 s_3 - 1717.1 s_4 - 5 s_5 + 0.5 s_7 - 21.8 v + 24\,627\,495.2
 \end{aligned}$$

Dictionary 2

Let's decide to bring in s<sub>2</sub> into the base; we obtain the following limits on the increase of s<sub>2</sub>:

$$\begin{aligned}
 u \geq 0 &\implies 55\,426\,309.9 - s_2 \geq 0 \implies s_2 \leq 55\,426\,309.9 \\
 w \geq 0 &\implies 78\,734\,364.4 - s_2 \geq 0 \implies s_2 \leq 78\,734\,364.4
 \end{aligned}$$

The most restrictive of these constraints is s<sub>2</sub> ≤ 55 426 309.9. Therefore, the exit variable of the base is u. The first equation of dictionary 2 is used to express s<sub>2</sub> against u, s<sub>1</sub>, s<sub>4</sub>, v:

$$s_2 = 55\,426\,309.9 + s_1 - u - \frac{1}{2} s_3 + 100.7 s_4 + v.$$

s<sub>2</sub> is then replaced by this expression in the other equations of the dictionary:

$$\begin{aligned}
 s_2 &= 55\,426\,309.9 + s_1 - u - 0.5 s_3 + 100.7 s_4 + v \\
 s_6 &= 1\,129\,701.6 + 0.5 s_4 + s_5 - v \\
 w &= 23\,308\,054.5 + 0.67 s_3 - 10.1 s_4 - 1.67 s_5 - s_7 + u \\
 g &= -0.05 s_1 - 0.905 s_3 - 1514.7 s_4 - 5 s_5 + 0.5 s_7 - 19.79 v - 2.01 u + 136\,034\,378.1
 \end{aligned}$$

Dictionnaire 3

We then decide to include s<sub>7</sub> into the base; the following limits are obtained on the increase of s<sub>7</sub>: w ≥ 0 ⇒ 23 308 054.485 - s<sub>7</sub> ≥ 0 ⇒ s<sub>7</sub> ≤ 23 308 054.5

Thereby the exit value of the base shall be w. The third equation of dictionary 3 is used to express s<sub>7</sub> against w, u, s<sub>3</sub>, s<sub>4</sub>: s<sub>7</sub> = 23 308 054.485 + 1/3 s<sub>3</sub> + 25.5 s<sub>4</sub> - 5/3 s<sub>5</sub> - w + u.

Then, s<sub>7</sub> is replaced by this expression in the other equations of the dictionary:

$$\begin{aligned}
 s_2 &= 55\,426\,309.9 + s_1 - u - 0.5 s_3 + 100.7 s_4 + v \\
 s_6 &= 1\,129\,701.6 + 0.5 s_4 + s_5 - v \\
 s_7 &= 23\,308\,054.5 + 0.67 s_3 - 10.1 s_4 - 1.67 s_5 - w + u \\
 g &= -0.05 s_1 + 0.045 s_3 - 1519.8 s_4 - 6.67 s_5 + 0.5 w - 19.79 v - 1.51 u
 \end{aligned}$$

Dictionary 4

According to the duality principle, the optimal solution of primal f\* is equal to the optimal solution of dual g, therefore f\* = 147 688 405.35. In addition, the optimal values of variables x, y and z of primal (x\*, y\*, z\*) equate coefficients associated with base variables of dictionary 1. Therefore: x = 1.51; y = 19.79; z = 0.5.

In conclusion:

$$\begin{aligned}
 f^* &= 147\,688\,405.3 \\
 x^* &= 1.51; y^* = 19.79; z^* = 0.5
 \end{aligned}$$

### Digital authentication with Matlab

Results obtained by using the Matlab software are presented in Annex 7.

### Cost Analysis of Soil Consolidation Through Vertical Drains

#### Real costs for soil consolidation with vertical drains: the case of the North Access Ramp from PT 12 to PT 21.1

According to the draft survey statement of Contract No. 000428/M/MINMAP/CCPM-AI/2015 for additional works of the project for the construction of the 2<sup>nd</sup> bridge on the Wouri River, the real overall cost for soil consolidation with vertical drains from PT 12 to PT 21.1 is (C<sub>TE</sub>): C<sub>TR</sub> = 158 229 267 + 35 976 960 + 46 682 600 = CFAF 240 888 827

$$C_{TE} = CFAF\ 240\ 888\ 827$$

#### Optimal costs for soil consolidation with vertical drains: case of the North Access Ramp from PT12 to PT21.1

Solving the problem manually gave us the following optimum values:

$$x^* = 1.51; y^* = 19.79; z^* = 0.5$$

Therefore, the optimal cost for soil consolidation using vertical drains from PT 12 to PT 21.1 (C<sub>TO</sub>) is: C<sub>TO</sub> = 85 399 577.4 + 22 356 794.96 + 39 932 033 = CFAF 147 688 405.4

$$C_{TO} = CFAF\ 147\ 688\ 405.4$$

Based on the model built earlier and supposing that the thickness of the drainage layer z<sub>1</sub> = 1 m, the cost for the putting

in place of the drainage layer will be  $C_{FAF} 79\ 864\ 066$ . In addition, supposing that the length of drains is  $y_1 = 20$  m, the cost for the construction of drains will be  $C_{FAF} 22\ 594\ 032.3$ . Consequently the overall cost for soil consolidation with vertical drains from PT 12 to PT 21.1 ( $C_{TI}$ ) is as follows:  
 $C_{TI} = 85\ 399\ 577.4 + 22\ 594\ 032.3 + 79\ 864\ 066 = C_{FAF} 187\ 857\ 675.7$

$$C_{TI} = C_{FAF} 187\ 857\ 675.7$$

**Interpretation of results**

The optimization of the use of materials has a double impact, in terms of financial resources and time. We have:

**An optimal financial gain =  $C_{TE} - C_{TO}$**

⇒ Financial gain =  $240\ 888\ 827 - 147\ 688\ 405.4$

$$\Rightarrow \text{Optimum financial gain} = C_{FAF} 93\ 200\ 421.6$$

**Estimated financial gain =  $C_{TE} - C_{TI}$**

⇒ Estimated financial gain =  $240\ 888\ 827 - 187\ 857\ 675.7$

$$\Rightarrow \text{Estimated gain} = C_{FAF} 53\ 031\ 151.3\ CFA$$

$$2 * (91.1 * 0.5) = 91.1\ hrs$$

$$t_{opt} = 252.8\ hrs$$

The following information is given by the engineering submission for optimal access ramps:

- Construction of the platform foundation: 20 days that is 160 hrs ;
- Installation of the drainage layer of 1m thickness for vertical drains: 30 days that's is 240 h ;

According to the history on the production of drains, about 129 drains are put in place daily, whereas 1296 should be constructed, which makes 10 days, that is 80 hrs.

Effective working time:  $t_E = 160 + 240 + 80 = 480\ hrs$

*From the interpretation of results, there is a reduction in cost of  $C_{FAF} 93\ 200\ 421.6$  and in deadlines (of 128 hrs).*

**CONCLUSION**

The aim of this study was to optimize the cost of the use of materials during soil consolidation with vertical drains as treatment techniques peculiar to the Wouri working site.

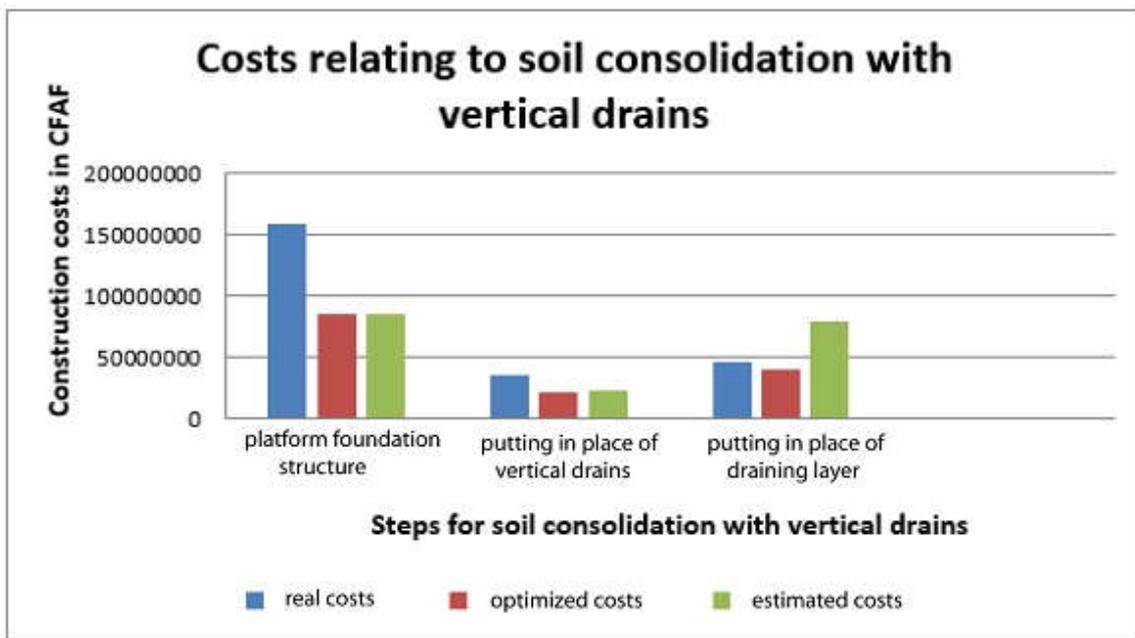


Figure 6 Overview of various costs relating to soil consolidation with vertical drains

➔ **Gain in time**

**Working time [t] in (h) =  $101.2x + 0.5y + 91.1z$**

By replacing x, y and z by  $x^*$ ,  $y^*$  and  $z^*$ , we obtain the optimal working time  $t_{opt}$ :

$$t_{opt} = 101.2x^* + 0.5y^* + 91.1z^*$$

$$x^* = 1.51 ; y^* = 19.8 ; z^* = 0.5$$

Optimal time for the construction of the basement of the working platform: **151.8hrs**

Optimal time for the construction of vertical drains: **10 hrs**

Optimal time for the installation of the drainage layer of 1m thickness:

This technique includes the construction of the foundation of the working platform, the putting in place of vertical drains, the installation of the drainage layer. Within the optimization perspective, for each step, we carried out an evaluation of the cost of construction machines, the cost of procuring materials and the cost of labour. These enabled us to draw a mathematical design of a linear system including a function-cost to minimize under constraints provided by technical specifications contained in the procedures for the execution of vertical drains, the GTR and the CCTP.

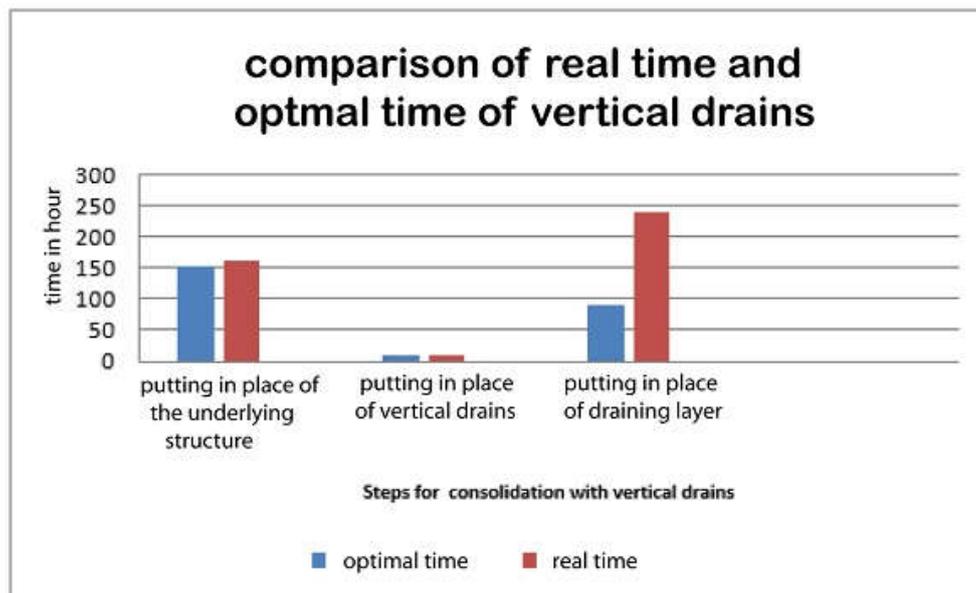


Figure 7 Comparing optimal and real time for the construction of vertical drains

The solution to the design problem was found using the simplex method. Consequently, we obtained a financial gain of 54% for the foundation of the platform, 62% for putting the drains in place and 85.5% for the drainage layer.

Due to the fact that soil consolidation using vertical drains entails the follow-up of soil settlement using instruments, we presented results provided by compaction masses, inclinometers and piezometers.

By way of perspectives, we would suggest that a thorough interpretation of curves resulting from the follow-up of settlements be done for a better assessment of the time and quality of soil settlement. Consequently, we would insist on the convergence of results provided by each instrument.

## References

- Arnaud JUIGNET *et al.* (2016). Access roads to the second bridge over the Wouri river: reliability improvement due to a test embankment. *Journées Nationales de Géotechnique et de Géologie de l'Ingénieur – Nancy 2016*.
- Chaput D, Pilot G, Queyroi D., (1985) *Amélioration des sols de fondation choix des méthodes d'exécution*. Cedex, Paris, 57p.
- Costet J., Sanglerat G. (1983). Cours pratique de mécanique des sols : plasticité et calcul des tassements. Bolle G. (1997). Compressibilité des sols – tassement des fondations ; (1997).
- Didier L., Abba S., (2015). Réalisation des aménagements complémentaires du projet de construction du 2<sup>ème</sup> pont sur le Wouri à Douala. Marché N°000426/M/MINMAP/CCPM-AI/2015, Douala, 230p.
- Emmanuel KENMOGNE *et al* (2007). Contribution to the study of the behaviour of the compressible soils in the Douala basin under uniaxial loading. 14<sup>ème</sup> CRA MSG, Yaoundé, 26-28 Novembre 2007 – 14<sup>th</sup> ARC SMGE, Yaoundé, 26-28 November 2007.
- LCPC, SETRA. (1994). Remblayage des tranchées et réfection des chaussées. Cedex, Paris, 130p.
- LCPC, SETRA., (2000) Réalisation des remblais et des couches de forme fascicule I et II. Cedex, Paris, 211p.
- Liebherr. Liebherr drain vertical soil. [en ligne]. [consultée le 12.04.16]. 20p. Disponible sur Internet : [http://www.Special Deep Foundation\\_compndium Methods and Equipment. Volume II- Google Livres.html](http://www.Special Deep Foundation_compndium Methods and Equipment. Volume II- Google Livres.html)
- Magnan J.P. (1994). Mesure des amplitudes et vitesses de tassement des remblais sur argiles molles - évolutions récentes. Bulletin de liaison des laboratoires des ponts et chaussées, N° 194.
- Martin C., Sadou A. (2013). Conception/réalisation du deuxième pont sur le Wouri à Douala. Marché N°000306/M/MINTP/CCPM-AI/2013, Douala, 46p.
- Ningbo Honghuan Geotextile Co. LTD. (2013). White PVD Soft Soil Drainage Material Prefabricated Vertical Drains. [en ligne]. [consultée le 20.04.16]. Disponible sur Internet : <http://www.White PVD Soft Soil Drainage Material Prefabricated Vertical Drains.html>
- Norme française., (1995) Sols: reconnaissance et essais- Mesures à l'inclinomètre. AFNOR, Paris, 23p.
- Portet F., Noel O., Nicaise S., Portillo C., Vermeulen M., (2011) La classification des sols . Aix en provence, 36p.
- Reiffsteck P., (2007) Traitement des sols. Cedex, Paris, 39p.
- Rousselot D., Simulation des tassements des sols selon la théorie de la consolidation de TERZAGHI. Cedex, Orléans, 87p.
- Serratrice J.F., Soyez B. (1996). Les essais de gonflement. Bulletin de liaison des laboratoires des ponts et chaussées, N°204. Symposium international sur les aspects géotechniques des argiles molles. Bangkok, 1977.